

INSTRUMENT MOUNTING CUP INSTALLATION INSTRUCTIONS

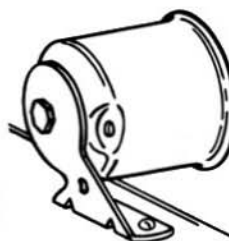
STEERING COLUMN MOUNTING



INSTRUMENT PANEL MOUNTING

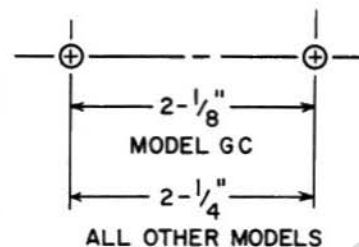


MODEL GC



ALL MODELS
EXCEPT GC

PANEL LAYOUT



Steering Column Mounting

1. Assemble steering column bracket (P) and cup (E) using retaining washer (C) or retaining bar (D) and screw (S) lockwasher (R) or bushing (T). Tighten screw or bushing only enough to still allow cup to be positioned to proper angle.
2. Wrap rubber strip (U) around steering column.
3. Place assembled cup and bracket on rubber strip and secure to steering column with adjustable clamp (V).

Instrument Panel Mounting

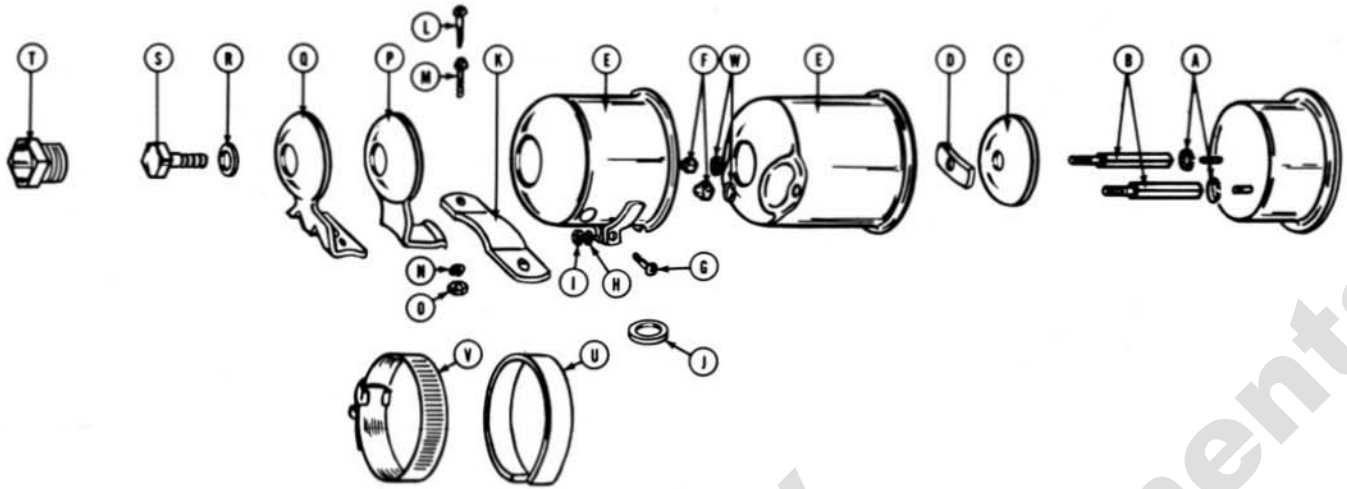
1. Select best possible mounting location for good visibility from a normal driving position.
2. Mounting strap (K) or bracket (Q) can be used for a marking or drilling template.
3. Drill two 3/16" holes for screws (M), lockwashers (N), and nuts (O) or two 5/32" holes for self-tapping screws (L).
4. Secure bracket and cup to panel - use mounting strap (K) for GC models.

Installing Gauge or Tachometer

1. Install grommets (J) in cup, if used.
2. Attach wires to gauge or tachometer as required.
3. Attach lockwashers (A) and mounting posts (B), if used, to gauge or tach, tighten securely.
4. Place gauge or tach in cup, threading wires through grommet or bushing.
5. On NB Model cups secure gauge or tach using screw (G), lockwasher (H) and nut (I).
6. On other Models, secure gauge or tach to cup using cap nuts (F). Turn cap nuts down finger-tight and, with a wrench or spintite an additional 1/2 turn. Do not over-tighten.
7. Position cup as desired and tighten screw (S) or bushing (T).

SUN ELECTRIC CORPORATION

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MODELS

ITEM	NB, NB-1, NB-2, NB-3	NC-1, NC-4, NC-5	GC
A	---	---	2-Lockwasher #6
B	---	---	2- Post 5191-002
C	Retaining washer 1412	---	---
D	---	Retainer 1412-001	Retainer 7032-013
E	Cup(br. chrome)(NB) 2115	Cup(chrome)(NC-1) 1410-001	Cup (chrome) 1410-002
E	Cup(br. black)(NB-1) 2115-1	Cup(chrome)(NC-4) 1410-003	---
E	Cup(st. Black)(NB-2) 2115-2	Cup(chrome)(NC-5) 1410-004	---
E	Cup(st. chrome)(NB-3) 2115-3	---	---
F	---	2-cap nut 407-252	2-Cap nut 407-251
G	Screw #8 - 32 x 5/8	---	---
H	Lockwasher	---	---
I	Nut #8 - 32	---	---
J	2-Grommet 501-3	---	Grommet 501-17
K	---	---	Mounting strap 7032-020
L	---	---	2-Screw(self-tap)#10-24x1/2
M	---	---	2-Screw #10 - 32 x 3/8
N	---	---	2-Lockwasher #10
O	---	---	2-Nut #10 - 32
P	Bracket 1411-2	Bracket 1411-004	Bracket 1411-055
Q	Bracket 1411-1	Bracket 1411-003	---
R	Lockwasher 1/4"	---	Lockwasher 1/4"
S	Screw 1/4 - 28 x 1/2"	---	Screw 1/4 - 28 x 1/2"
T	---	Bushing 1415-001	---
U	Rubber strip 671-37	Rubber strip 671-37	Rubber strip 671-37
V	Clamp 4656	Clamp 4656	Clamp 4656
W	---	2-Lockwasher #8	---